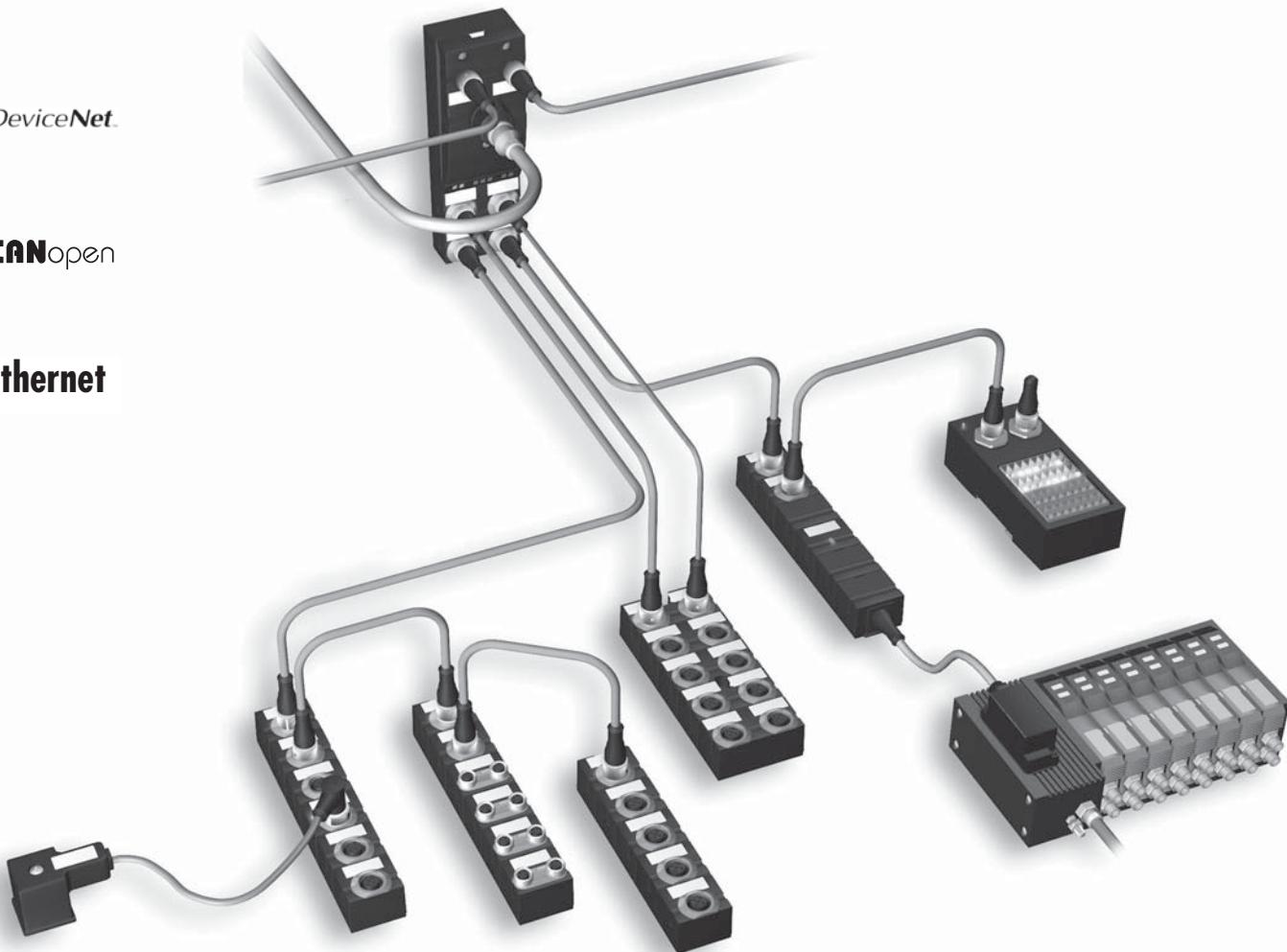


**PROFIBUS****DeviceNet****CANopen****Ethernet**

## Cube67 – the modular bus system

Cube67 is a decentral I/O system which combines the protection of IP20 and IP67 with the help of its I/O modules – plug connected, robust and fully potted. Starting at the bus coupler, the I/O layer spreads radially throughout the application – connected via hybrid cable. Digital, analog and serial signals, temperature sensing, counters, valve cluster, drive or service panel coupling are available. The system offers end-to-end, channel-specific debugging right down to the sensor/actuator. The digital channels are freely programmable, so that the plug position or the signal terminal can be used as an input or output (multifunctional).

## Cube67 – new reflection for an efficient installation

- Simplified planning
- Reduced cost of installation
- Quicker set-up
- Simplifies fault searches
- Higher productivity



Winner of Automation Award 2004

## Economical distribution... ... modular, compact and robust

- The I/O layer is where you need it – right in the machine, and close to the sensors and actuators, instead of occupying one large area, or being concentrated in the control cabinet
  - The minimal dimensions allow compact construction of the machine
    - Space problems are past
  - LED close to the affected sensor/actuator
  - Flexible extendibility
  - The shortest of I/O cables
- Lowers cable costs
- Saves space in the machine or the control cabinet
- Switching matrices are no longer needed

## Highest flexibility ... ... reduces unused sources with multifunctional I/Os

That means free parameterization of the two signals on each plug position, whether input, debugging input or output.

- Application optimized I/O modules
- No more unused I/Os
- No separate input and output modules
- Reduced number of variants, minimizing the storage costs
- Highest flexibility for system modifications
- Exclusive-OR sensors or double valves with central plug take up only one plug position, thus lowering costs, and saving space (plug positions with blind plugs are no longer required)

## "Free yourself from the controls" – Change the bus instead of the system – you change only the bus coupler

This makes the machine installation independent of the controls and the field bus, which means that the application can be adapted to the final customer's SPC specifications without you having to modify the I/O periphery

- Standardization of the installation
- Possibility of flexible response to all specifications from end users
- Configure the machine only once
- Create the documentation only once
- System skills needed only once
- Minimizes storage costs

## "Don't look for errors – find them" –

### Total diagnostic

That means detailed information on type and location of the fault or error

- Single-channel diagnostic and shut down
- Detailed message to controls
- Monitoring and shut down of the Cube67 system connection

- Errors are found more quickly, systems may be able to continue operation
- Minimizes system down times
- Shortens time for commissioning
- Makes remote maintenance possible for the first time
- Only the „affected“ plug position shuts down, not the whole module

## Quicker set-up... ...Assemble and plug in – that's all!

- Elaborate parallel and single-core wiring replaced by quick, simple plugging
  - Only one hybrid cable instead of wide cable conduits
  - No addressing or separate parameterization of individual I/O modules
  - Pre-wired cables in different lengths
- Shortens commissioning time
- Reduces cable costs
- Avoids wiring errors
- Quick swapping of cables

## Integrated Machine Variant Management

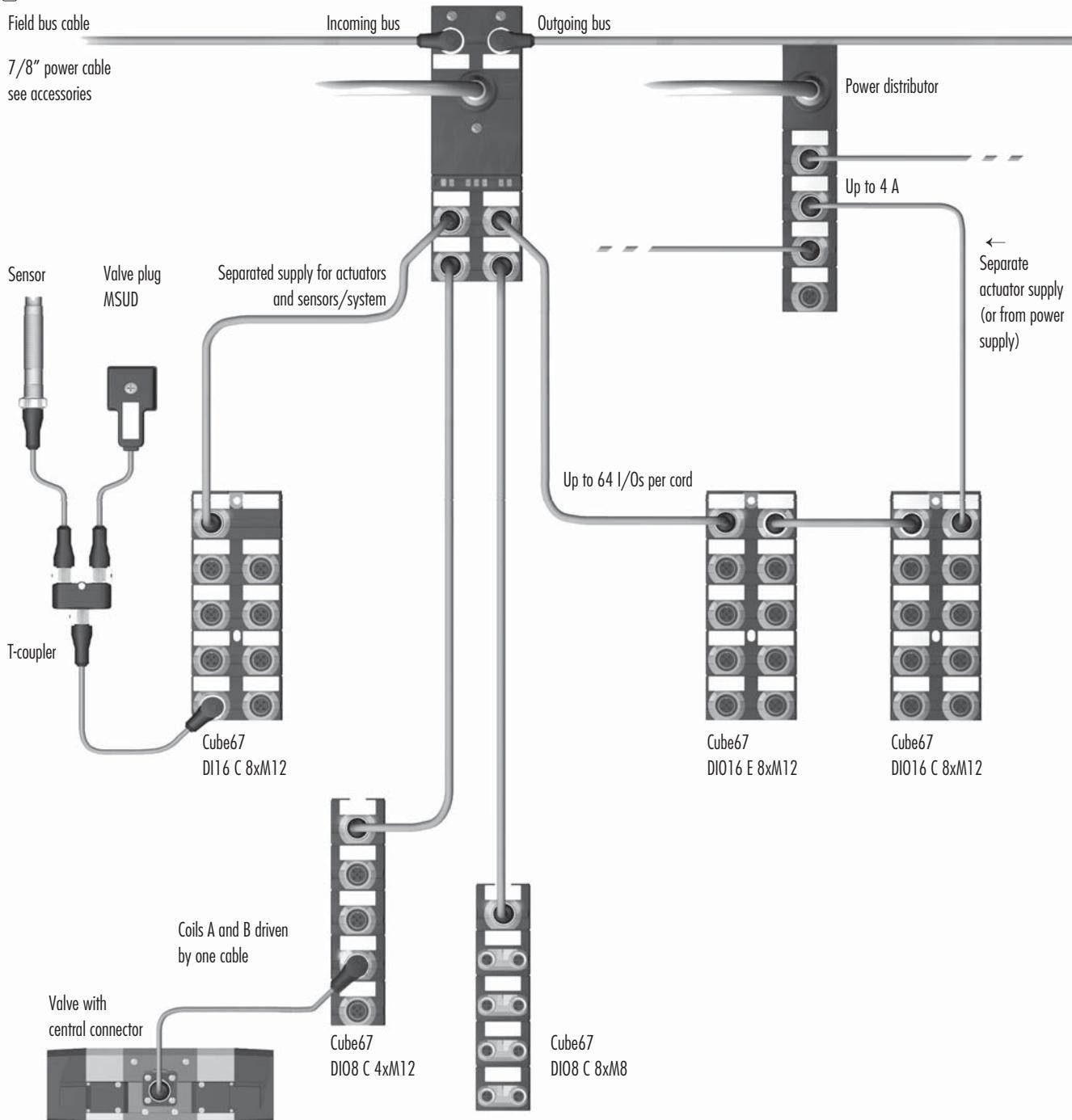
As a rule, each machine variant or optional enhancement requires an individual hardware configuration, and with it a separate software version.

With Integrated Machine Variant Management (IMVM), you configure the potential fully enhanced version virtually – the system automatically adapts to the actual hardware structure in the real machine. Elaborate software adaptation and administration for each type of machine are no longer necessary. The variety of software is reduced to one version per machine series.

Optional retro-fitting made easy – at the touch of a button.

# Cube67 - Modular I/O station

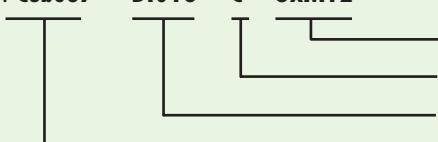
**PROFI**      **DeviceNet**      **CANopen**      **Ethernet**



## Explanation

To make it easier for you to find your way through, we have structured the product designations in our Cube67 range "mnemonically"

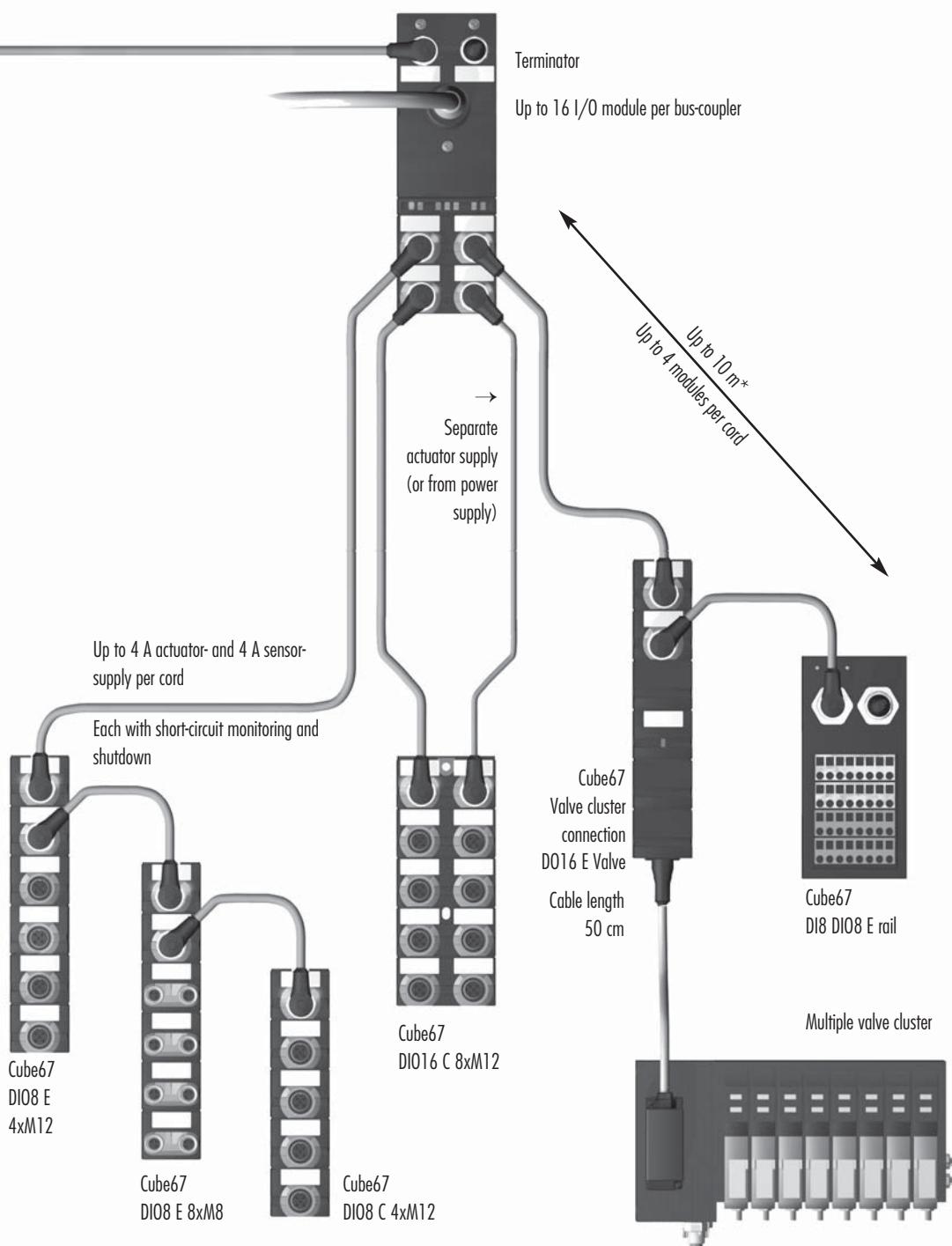
Example : **Cube67**    **DI16**    **C**    **8xM12**



8 x M12 plugs

C = compact module, E = expansion module

16 channels freely parameterizable (input, output and debugging input)  
product family



## System description

- Number of modules per bus node 16
- Number of modules per cord 4
- Addressing automatically
- Connection one cable
- Max. distance between bus coupler and end of cord 10 m \*
- Topology star/line
- Data security Hamming – distance 6
- Transmission type change of state
- \*follow project advice

## Single-channel diagnostic

Display per PIN

- Sensor short-circuit
- Actuator short-circuit
- Undervoltage
- Wrong connection
- DESINA®-Diagnostic

## Display

- |                                   |                  |
|-----------------------------------|------------------|
| ■ Module OK                       | = green          |
| ■ Initialization/no data exchange | = green flashing |
| ■ Diagnostic                      | = red            |
| ■ Signal status                   | = yellow         |

## Bus nodes

With compact form and plug connection in protection IP67



**PROFI**  
BUS

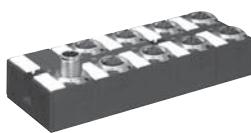
DeviceNet

Ethernet

CANopen

from page 2.1.7

## Compact module



### Single and 2-row digital modules M8/M12 in protection IP67

digital inputs	- DI8 C 4xM12	page 2.1.9
	- DI16 C 8xM12	page 2.1.9
	- DI8 C 8xM8	page 2.1.9
multifunctional inputs/outputs	- DI08 C 4xM12	page 2.1.12
	- DI016 C 8xM12	page 2.1.11
	- DI08 C 8xM8	page 2.1.12
counter module	- CNT2 C 4xM12	page 2.1.17



### Single-row analog modules M12 in protection IP67

analog inputs	- AI4 C 4xM12 RTD (PT100, resistance)	page 2.1.20
	- AI4 C 4xM12 TH (thermo-coupler)	page 2.1.20
	- AI4 C 4xM12 (I)	page 2.1.21
	- AI4 C 4xM12 (U)	page 2.1.21
analog outputs	- AO4 C 4xM12 (I)	page 2.1.21
	- AO4 C 4xM12 (U)	page 2.1.21

## Expansion modules



### Single and 2-row digital modules M8/M12 in protection IP67

digital inputs	- DI8 E 4xM12	page 2.1.10
	- DI16 E 8xM12	page 2.1.10
	- DI8 E 8xM8	page 2.1.10
multifunctional inputs/outputs	- DI08 E 4xM12	page 2.1.13
	- DI016 E 8xM12	page 2.1.13
	- DI08 E 8xM8	page 2.1.14



### Single-row digital modules in protection IP67 and pre-wired I/O cable

multifunctional inputs/outputs	- DI08 E Cable	page 2.1.15
	- DI08 E Cable M12 ID	page 2.1.15
	- DI08 E M16	page 2.1.15
valve master type	- D08 E Valve	page 2.1.16
	- D016 E Valve	page 2.1.16
	- D032 E Valve	page 2.1.16



### Single-row function modules M12 in protection IP67

Logic module	- Logic E 4xM12	page 2.1.17
Interface module RS 485	- DI04 RS 485 E 3xM12	page 2.1.18

## Expansion modules



**Terminal modules for field mounting in protection IP66**  
multifunctional inputs/outputs – DI08/DI8 E TB box



**Terminal modules for operation panels and terminal boxes in protection IP20**  
multifunctional inputs/outputs – DI08/DI8 E TB rail

page 2.1.19

page 2.1.19

## System accessories

**Power distributor Cube67 PD 7/8"**



page 2.1.22

**Cube67 system connection cables**  
pre-wired 0.15...10 m



from page 1.4.1

**Cube67 FSC**  
Robust quick-coupler for system cable



page 2.1.23

**Cube67 T-coupler for additional power input into system connection cables**

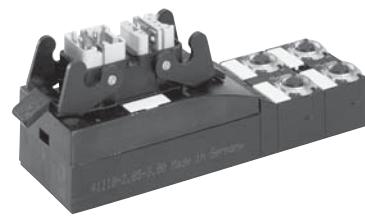
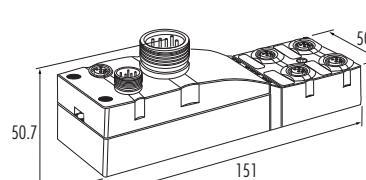
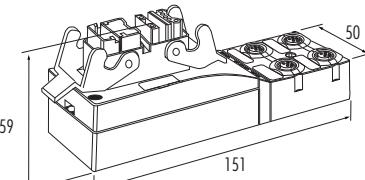


from page 1.3.49

# Cube67 - Modular I/O station



## Bus nodes

	<b>Cube67 BN-P</b>  	<b>Cube67 BN-P for ECOFAST®</b> 
<b>Ordering data</b>		<b>Art.-No.</b>
	approvals	approvals
	UL	56501
<b>Field bus</b>		<b>Art.-No.</b>
Nominal voltage	24 V DC (18...30.2 V), to EN61131-2	
Module supply	via PIN 4 sensor supply (7/8" power)	via hybrid connector
Current usage	approx. 80 mA	
Type	Profibus DP slave	
Transfer protocol	Profibus DP	
Operating modes	Sync and freeze-mode is supported	
Transfer rate	up to 12 MBit/s	
<b>Status indicator</b>		
Communication to field bus	green static = OK; green blinking = no communication red = configuration error	
Sensor supply $U_s$	green = OK; red = $U < 18$ V	
Actuator supply $U_a$	green = OK; red = $U < 18$ V	
Internal communication $U_s$	static = OK; blinking = no data transfer	
<b>Supply voltage</b>		
Sensor supply	via 7/8" power; max. 9 A	via hybrid connector; max. 9 A
Actuator supply	via 7/8" power; max. 9 A	via hybrid connector; max. 9 A
Bridge internal system connection	each female having a max. 4 A per PIN	
<b>General data</b>		
Connection plug	–	plastic hybrid connector (ILME or Harting) (additional on request)
Protection	IP67	IP65
Temperature range	0...+ 55 °C (storage temperature -20...+ 75 °C)	
Mounting method	2-hole screw mounting	
Dimension	H x W x D 50.7 x 151 x 50 mm	59 x 151 x 50 mm
<b>Dimension drawing</b>		
<b>Notes</b>	Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4... All housings are potted. ECOFAST® is a registered trademark of Siemens	

# Cube67 - Modular I/O station

**Bus nodes**

**Protection IP67**

**Cube67 BN-DN**

*DeviceNet*



**Cube67 BN-C**

*CANopen*



## Ordering data

**Art.-No.**

**Art.-No.**

approvals

**56502**

approvals

**56504**

## Field bus

Nominal voltage	24 V DC (18...30.2 V), to EN61131-2	
Module supply	via M12 bus connection	PIN 4 sensor supply (7/8" power)
Current usage	approx. 70 mA	
Type	DeviceNet slave	CANopen slave
Transfer protocol	DeviceNet to ODVA	CANopen
Operating modes	polling; change of state; cyclic	synchron-/asynchron-/RTT support
Transfer rate	125, 250 and 500 kBit/s	10, 20, 50, 125, 250, 500, 800, 1000 kBit/s

## Status indicator

Communication to field bus	MS-module status, NS-network status LED, to ODVA	Bus-RUN, ERR-LED
Sensor supply $U_s$	green = OK; red = $U < 18$ V	
Actuator supply $U_a$	green = OK; red = $U < 18$ V	
Internal communication $U_s$	static = OK; blinking = no data transfer	

## Supply voltage

Sensor supply	via 7/8" power; max. 9 A
Actuator supply	via 7/8" power; max. 9 A

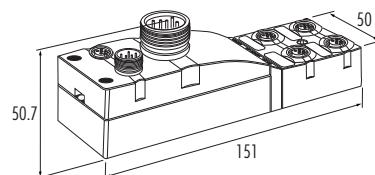
Bridge internal system connection each female having a max. 4 A per PIN

## General data

Temperature range	0...+ 55 °C (storage temperature -20...+ 75 °C)
Mounting method	2-hole screw mounting

Dimension H x W x D 50.7 x 151 x 50 mm

## Dimension drawing



## Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4...  
All housings are potted.

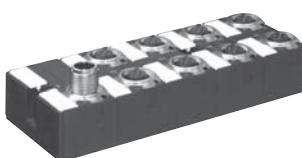
# Cube67 - Modular I/O station

**Compact modules**

**Digital inputs**

**Protection IP67**

**Cube67 DI16 C 8xM12**



**Cube67 DI8 C 4xM12**



**Cube67 DI8 C 8xM8**



**Ordering data**

**Art.-No.**

**Art.-No.**

**Art.-No.**

approvals

approvals

approvals

UL

**56602**

UL

**56612**

**56622**

**Internal communication**

Module supply via internal system connection

Status indicator U<sub>s</sub>: sensor supply and internal supply voltage (green = OK.); U<sub>a</sub>: actuator supply (green = OK.)

Current usage approx. 50 mA

approx. 30 mA

Terminator integrated

**Configuration**

PIN 2 input/diagnostic

—

PIN 4 input

—

**Inputs**

Sensor supply 24 V DC (18...30.2 V), to EN61131-2, ≤ 200 mA per M8/M12 female

Type for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator yellow LED per input

Input filter 1 ms

**Diagnostic input**

Sensor supply 24 V DC (18...30.2 V), to EN61131-2, ≤ 200 mA per M12 female

—

Type for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

—

Status indicator red LED per port

—

Function 24 V = high = OK. (LED off); 0 V = low = error (LED red)

—

Input filter 1 ms

—

**Diagnostic**

Under voltage sensor U<sub>s</sub> < 18 V (red)

Communication to bus module U<sub>s</sub> blinking green if no data exchange

Sensor short-circuit PIN 2 and PIN 4 red LED per M12 port

PIN 4 LED (red) per input

Diagnostic to DESINA® (PIN 2) PIN 2 diagnostic with red LED per M12 port

—

**General data**

Temperature range 0...+ 55 °C (storage temperature -20...+ 75 °C)

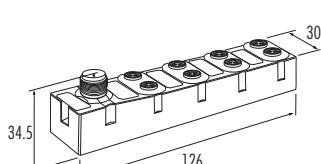
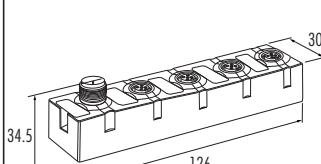
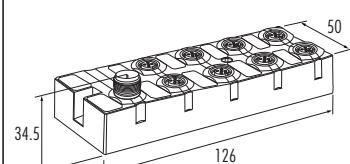
Mounting method 4-hole screw mounting

2-hole screw mounting

Dimension H x W x D 34.5 x 126 x 50 mm

34.5 x 126 x 30 mm

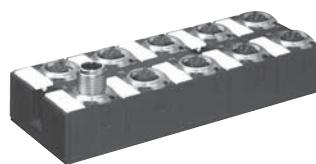
**Dimension drawing**



**Notes**

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4... All housings are potted.

# Cube67 - Modular I/O station

**Expansion modules**
**Cube67 DI16 E 8xM12**

**Cube67 DI8 E 4xM12**

**Cube67 DI8 E 8xM8**

**Digital inputs**
**Protection IP67**
**Ordering data**
**Art.-No.**
**Art.-No.**
**Art.-No.**

approvals

approvals

approvals

UL

**56603**

UL

**56613**

UL

**56623**
**Internal communication**

Module supply

via internal system connection

Status indicator

 $U_S$ : sensor supply and internal supply voltage (green = OK.);  $U_A$ : actuator supply (green = OK.)

Current usage

approx. 50 mA

approx. 30 mA

**Configuration**

PIN 2

input/diagnostic

-

PIN 4

input

**Inputs**

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq$  200 mA per M8/M12 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

yellow LED per input

Input filter

1 ms

**Diagnostic input**

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq$  200 mA per M12 female

-

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

-

Status indicator

red LED per port

-

Function

24 V DC = high = OK. (LED off); 0 V DC = low = error (LED red)

-

Input filter

1 ms

-

**Diagnostic**

Under voltage sensor

 $U_S < 18$  V (red)

Communication to bus module

 $U_S$  blinking green if no data exchange

Sensor short-circuit

PIN 2 and PIN 4 red LED per M12 port

PIN 4 red LED per input

Diagnostic to DESINA® (PIN 2)

PIN 2 diagnostic with red LED per M12 port

-

**General data**

Temperature range

0...+ 55 °C (storage temperature -20...+ 75 °C)

Mounting method

4-hole screw mounting

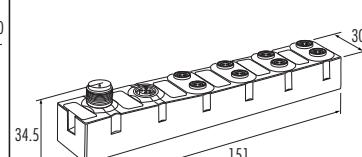
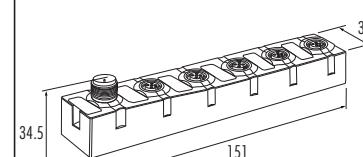
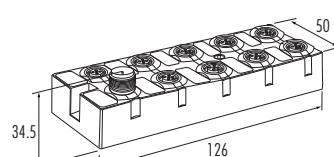
2-hole screw mounting

Dimension

H x W x D

34.5 x 126 x 50 mm

34.5 x 151 x 30 mm

**Dimension drawing**

**Notes**

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4...  
All housings are potted.

# Cube67 - Modular I/O station

**Compact modules**

**Digital inputs**  
**Digital outputs**

**Multifunctional**  
**Parameters free definable**

**Protection IP67**

## Cube67 DI016 C 8xM12



## Cube67 DI016 C 8xM12 1.6A

### Ordering data

	Art.-No.	Art.-No.
approvals	approvals	approvals
UL	<b>56600</b>	filed for UL <b>56640</b>

### Internal communication

Module supply	via internal system connection
Status indicator	$U_s$ : sensor supply and internal supply voltage (green = OK.); $U_a$ : actuator supply (green = OK.)
Current usage	approx. 50 mA
Terminator	integrated

### Configuration

PIN 2	input/output/diagnostic
PIN 4	input/output

### Inputs

Sensor supply	24 V DC (18...30.2 V), to EN61131-2, ≤ 200 mA per M12 female
Type	for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible
Status indicator	yellow LED per input
Input filter	1 ms

### Diagnostic input

Sensor supply	24 V DC (18...30.2 V), to EN61131-2, ≤ 200 mA per M12 female
Type	for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible
Status indicator	red LED per port
Function	24 V = high = OK. (LED off); 0 V = low = error (LED red)
Input filter	1 ms

### Outputs

Actuator supply (M12 left row)	24 V DC (18...30.2 V), to EN61131-2 via system connection (total max. 4 A)
Actuator supply (M12 right row)	24 V DC (18...30.2 V), to EN61131-2 via separate supply (total max. 4 A)
Switching current per output	0.5 A short-circuit and overload protected

Lamp load	10 W
Max. switching frequency	resistive load 50 Hz, inductive load 5 Hz
Status indicator	output activated LED yellow; output short-circuit LED red; fault connection LED red

### Diagnostic

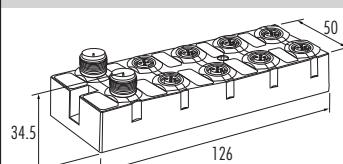
Under voltage sensor/system	$U_s < 18$ V (red)
Under voltage actuator	$U_a < 18$ V (red) (if parameterized as output)
Communication to bus module	$U_s$ blinking green if no data exchange

Actuator short-circuit	PIN 2 and/or PIN 4 red LED per output
Sensor short-circuit	PIN 2 and/or PIN 4 red LED per input
Diagnostic to DESINA® (PIN 2)	PIN 2 diagnostic with red LED per M12 port
Actuator warning	PIN 2 and/or PIN 4 red LED per output

### General data

Temperature range	0...+ 55 °C (storage temperature -20...+ 75 °C)
Mounting method	4-hole screw mounting
Dimension	H x W x D

### Dimension drawing



### Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4... All housings are potted.

# Cube67 - Modular I/O station

## Compact modules

Digital inputs  
Digital outputs

Multifunctional  
Parameters free definable

Protection IP67

## Cube67 DI08 C 4xM12



## Cube67 DI08 C 8xM8



## Ordering data

approvals

Art.-No.

Art.-No.

UL

**56610**

**56620**

## Internal communication

Module supply

via internal system connection

Status indicator

$U_S$ : sensor supply and internal supply voltage (green = OK.);  $U_A$ : actuator supply (green = OK.)

Current usage

approx. 30 mA

Terminator

integrated

## Configuration

PIN 2

input/output/diagnostic

PIN 4

input/output

## Inputs

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq$  200 mA per M8/M12 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

yellow LED per input

Input filter

1 ms

## Diagnostic input

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq$  200 mA per M12 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

red LED per port

Function

24 V = high = OK. (LED off); 0 V = low = error (LED red)

Input filter

1 ms

## Outputs

Actuator supply

24 V DC (18...30.2 V), to EN61131-2 via system connection (total max. 4 A)

Switching current per output

0.5 A short-circuit and overload protected

Lamp load

10 W

Max. switching frequency

resistive load 50 Hz, inductive load 5 Hz

Status indicator

output activated yellow LED; output short-circuit red LED; fault connection red LED

## Diagnostic

Under voltage sensor/system

$U_S < 18$  V (red)

Under voltage actuator

$U_A < 18$  V (red) (if parameterized as output)

Communication to bus module

$U_S$  blinking green if no data exchange

Actuator short-circuit

PIN 2 and/or PIN 4 red LED per output

PIN 4 red LED per output

Sensor short-circuit

PIN 2 and/or PIN 4 red LED per input

PIN 4 red LED per input

Diagnostic to DESINA® (PIN 2)

PIN 2 diagnostic with red LED per M12 port

—

Actuator warning

PIN 2 and/or PIN 4 red LED per output

PIN 4 red LED per output

## General data

Temperature range

0...+ 55 °C (storage temperature - 20...+ 75 °C)

Mounting method

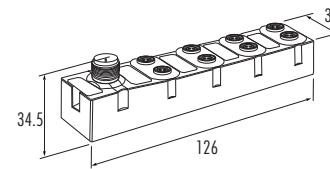
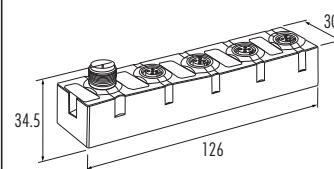
2-hole screw mounting

Dimension

H x W x D

34.5 x 126 x 30 mm

## Dimension drawing



## Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4...  
All housings are potted.

# Cube67 - Modular I/O station

## Expansion modules

### Digital inputs Digital outputs

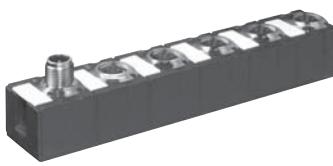
### Multifunctional Parameters free definable

### Protection IP67

#### Cube67 DI016 E 8xM12



#### Cube67 DI08 E 4xM12



#### Cube67 DIO8 E 4xM12 1A

## Ordering data

	Art.-No.	Art.-No.	Art.-No.
approvals		approvals	approvals
UL	<b>56601</b>	UL	<b>56611</b>

## Internal communication

Module supply	via internal system connection
Status indicator	$U_s$ : sensor supply and internal supply voltage (green = OK.); $U_a$ : actuator supply (green = OK.)
Current usage	approx. 50 mA

## Configuration

PIN 2	input/output/diagnostic
PIN 4	input/output

## Inputs

Sensor supply	24 V DC (18...30.2 V), to EN61131-2, $\leq$ 200 mA per M12 female
Type	for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

## Status indicator

yellow LED per port
1 ms

## Diagnostic input

Sensor supply	24 V DC (18...30.2 V), to EN61131-2, $\leq$ 200 mA per M12 female
Type	for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible
Status indicator	red LED per port
Function	24 V = high = OK. (LED off); 0 V = low = error (LED red)
Input filter	1 ms

## Outputs

Actuator supply	24 V DC (18...30.2 V), to EN61131-2 via system connection (total max. 4 A)
Switching current per output	0.5 A short-circuit and overload protected
Lamp load	10 W
Max. switching frequency	resistive load 50 Hz, inductive load 5 Hz
Status indicator	output activated LED yellow; output short-circuit LED red; fault connection LED red

## Diagnostic

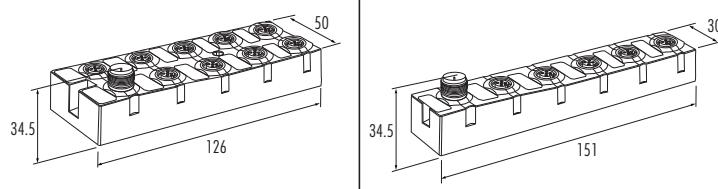
Under voltage sensor/system	$U_s < 18$ V (red)
Under voltage actuator	$U_a < 18$ V (red) (if parameterized as output)
Communication to bus module	$U_s$ blinking green if no data exchange
Actuator short-circuit	PIN 2 and/or PIN 4 red LED per output
Sensor short-circuit	PIN 2 and/or PIN 4 red LED per input
Diagnostic to DESINA® (PIN 2)	PIN 2 diagnostic with red LED per M12 port
Actuator warning	PIN 2 and/or PIN 4 red LED per output

## General data

Temperature range	0...+55 °C (storage temperature -20...+75 °C)
Mounting method	4-hole screw mounting

Dimension	H x W x D	34.5 x 126 x 50 mm	34.5 x 151 x 30 mm
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## Dimension drawing



## Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4...  
All housings are potted.

## Expansion modules

**Digital inputs**  
**Digital outputs**

**Multifunctional**  
**Parameters free definable**

**Protection IP67**

## Cube67 DI08 E 8xM8



### Ordering data

Art.-No.

approvals

56621

UL

### Internal communication

Module supply

via internal system connection

Status indicator

$U_S$ : sensor supply and internal supply voltage (green = OK.);  $U_A$ : actuator supply (green = OK.)

Current usage

approx. 30 mA

### Configuration

PIN 2

—

PIN 4

input/output

### Inputs

Sensor supply

$\leq 200$  mA per M8 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

yellow LED per input

Input filter

1 ms

### Outputs

Actuator supply

24 V DC (18...30.2 V), to EN61131-2 via system connection (total max. 4 A)

Switching current per output

0.5 A short-circuit and overload protected

Lamp load

10 W

Max. switching frequency

resistive load 50 Hz, inductive load 5 Hz

Status indicator

output activated yellow LED; output short-circuit red LED

### Diagnostic

Under voltage sensor/system

$U_S < 18$  V (red)

Under voltage actuator

$U_A < 18$  V (red) (if parameterized as output)

Communication to bus module

$U_S$  blinking green if no data exchange

Actuator short-circuit

PIN 4 red LED per output

Sensor short-circuit

PIN 4 red LED per input

Diagnostic to DESINA® (PIN 2)

—

Actuator warning

PIN 4 red LED per output

### General data

Temperature range

0...+ 55 °C (storage temperature - 20...+ 75 °C)

Mounting method

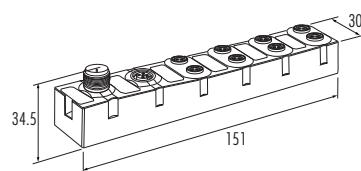
2-hole screw mounting

Dimension

H x W x D

34.5 x 151 x 30 mm

### Dimension drawing



### Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4...  
All housings are potted.

# Cube67 - Modular I/O station

**Expansion modules**

**Digital inputs**  
**Digital outputs**

**Multifunctional**  
**Parameters free definable**

**Protection IP67**

## Cube67 DI08 E Cable



## Cube67 DI08 E M16 0.5A



## Cube67 DI08 E Cable M12



### Ordering data

#### Art.-No.

#### Art.-No.

#### Art.-No.

approvals

approvals

approvals

filed for UL

**56661**

filed for UL

**56663**

**5666500**

### Internal communication

Module supply via internal system connection

Status indicator U<sub>S</sub>: sensor supply and internal supply voltage (green = OK.); U<sub>A</sub>: actuator supply (green = OK.)

Current usage approx. 30 mA

### Configuration

I/O channels

input/output

suitable for EUCHNER type CIT 3PL1M30-STR

### Inputs

Sensor supply

1.6 A

200 mA

suitable for EUCHNER type CIT 3PL1M30-STR

Type for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

suitable for EUCHNER type CIT 3PL1M30-STR

Input filter

1 ms

### Outputs

Actuator supply

24 V DC (18...30.2 V), to EN61131-2

suitable for EUCHNER type CIT 3PL1M30-STR

Switching current per output

max. 70 mA

0.5 A short-circuit and overload protected

suitable for EUCHNER type CIT 3PL1M30-STR

Total current for all outputs

total max. 4 A (internal system connection)

suitable for EUCHNER type CIT 3PL1M30-STR

Max. switching frequency

resistive load 50 Hz, inductive load 5 Hz

suitable for EUCHNER type CIT 3PL1M30-STR

Status indicator

combined LED; output short-circuit red LED, fault connection red LED

### Diagnostic

Under voltage sensor/system

U<sub>S</sub> < 18 V (red)

suitable for EUCHNER type CIT 3PL1M30-STR

Under voltage actuator

U<sub>A</sub> < 18 V (red) (if parameterized as output)

suitable for EUCHNER type CIT 3PL1M30-STR

Communication to bus module

U<sub>S</sub> blinking green if no data exchange

suitable for EUCHNER type CIT 3PL1M30-STR

Actuator short-circuit

combined red LED

suitable for EUCHNER type CIT 3PL1M30-STR

Sensor short-circuit

combined red LED

### Connection cable

Cable construction

10 x 0.34 mm<sup>2</sup> PVC OBLIY-CY

—

PUR-OB

Length

0.5 m

—

0.5 m

Connector

single wires

—

M12 female 8-pole

### General data

Temperature range

0...+ 55 °C (storage temperature -20...+ 75 °C)

Mounting method

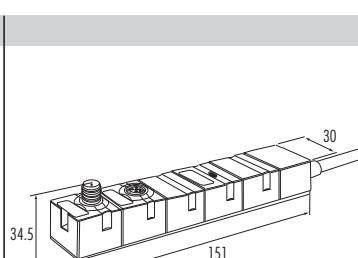
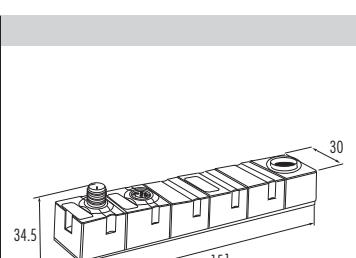
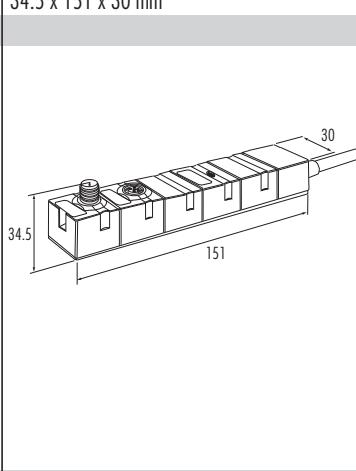
2-hole screw mounting

Dimension

H x W x D

34.5 x 151 x 30 mm

### Dimension drawing



### Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25. Connection cables can be found in chapter 1.4... All housings are potted.

# Cube67 - Modular I/O station

**Expansion modules**

**Digital outputs**

**Protection IP67**

**Cube67 D08 E Valve**

**Cube67 D016 E Valve**

**Cube67 D032 E Valve**



**Ordering data**

	<b>Art.-No.</b>	<b>Art.-No.</b>	<b>Art.-No.</b>
label/approvals		label/approvals	label/approvals
With open ended wires Cube67 D08 E Valve/*	<b>56655</b>	Cube67 D016 E Valve/UL <b>56651</b>	Cube67 D032 E Valve/* <b>56656</b>
With pre-wired multipol connector Cube67 D08 E Valve CPV/*	<b>5665500</b>	Cube67 D016 E Valve CPV/* <b>5665100</b>	Cube67 D032 E Valve VM10/* <b>5665600</b>
Cube67 D08 E Valve CPV (9)/*	<b>5665501</b>	Cube67 D016 E Valve V/* <b>5665101</b>	Cube67 D032 E MPA/* <b>5665601</b>
		Cube67 D016 E Valve V20/22/* <b>5665110</b>	Cube67 D032 E HF03/* <b>5665602</b>
		Cube67 D016 E Valve VM10/* <b>5665111</b>	
		Cube67 D016 E Valve V20/22B/* <b>5665112</b>	

**Internal communication**

Module supply	via internal system connection
Status indicator	$U_S$ : sensor supply and internal supply voltage (green = OK.); $U_A$ : actuator supply (green = OK.)
Current usage	approx. 30 mA

**Outputs**

Actuator supply	24 V DC (18...30.2 V), to EN61131-2, total max. 4 A (internal system connection)
Switching current per output	max. 70 mA
Lamp load	1.5 W
Max. switching frequency	resistive load 50 Hz, inductive load 5 Hz
Status indicator	combined LED; output short-circuit red LED, wire-break red LED

**Diagnostic**

Under voltage system	$U_S < 18$ V (red)
Under voltage actuator	$U_A < 18$ V (red)
Communication to bus module	$U_S$ blinking green if no data exchange
Actuator short-circuit	combined red LED

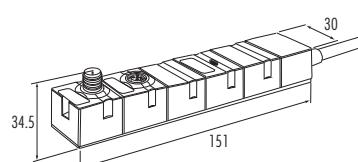
**Connection cable**

Cable construction	10 x 0.34 mm <sup>2</sup> PUR-OB	18 x 0.25 mm <sup>2</sup> PVC	36 x 0.14 mm <sup>2</sup> PVC
Length	0.5 m	0.5 m	0.5 m

**General data**

Temperature range	0...+ 55 °C (storage temperature -20...+ 75 °C)
Mounting method	2-hole screw mounting
Dimension H x W x D	34.5 x 151 x 30 mm

**Dimension drawing**



**Notes**

Accessories, terminators and blind plugs see page 2.1.24. Connection cables can be found in chapter 1.4...  
All housings are potted. \*Approvals for UL is filed.

# Cube67 - Modular I/O station

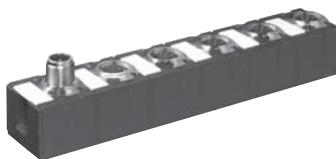
## Function modules

### Logic module

### Counter module with process preparation

### Protection IP67

### Cube67 Logic E 4xM12



### Cube67 CNT 2 C 4xM12



## Ordering data

### Art.-No.

### Art.-No.

approvals

approvals

filed for UL

**56771**

**56750**

## Internal communication

Module supply

via internal system connection

Status indicator

$U_S$ : sensor supply and internal supply voltage (green = OK.);  $U_A$ : actuator supply (green = OK.)

Current usage

approx. 30 mA

## Inputs

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq 200$  mA per M12 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

yellow LED per input

Input filter

1 ms

## Logic module

Inputs

6

Outputs

2

Logical functions

AND/NOR; AND; XOR parameterized

## Counter

Counter frequency

– max. 300 kHz

Counter input

– to EN61131-2

Count depth

– 32 Bit (31 Bit + sign)

## Outputs

Actuator supply

24 V DC (18...30.2 V), to EN61131-2, total max. 4 A (internal system connection)

Switching current per output

0.5 A short-circuit and overload protected 1.6 A short-circuit and overload protected

Lamp load

10 W 30 W

Max. switching frequency

resistive load 50 Hz, inductive load 5 Hz

Status indicator

output activated yellow LED; output short-circuit red LED, fault connection red LED red

## Diagnostic

Under voltage sensor/system

$U_S < 18$  V (red)

Under voltage actuator

$U_A < 18$  V (red)

Communication to bus module

$U_S$  blinking green if no data exchange

Actuator short-circuit

PIN 2 and/or PIN 4 red LED per output

Sensor short-circuit

PIN 2 and/or PIN 4 red LED per input

Actuator warning

PIN 2 and/or PIN 4 red LED per output

## General data

Temperature range

0...+ 55 °C (storage temperature -20...+ 75 °C)

Mounting method

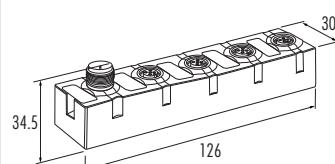
2-hole screw mounting

Dimension

H x W x D

34.5 x 126 x 30 mm

## Dimension drawing



## Notes

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.26. Connection cables can be found in chapter 1.4...  
All housings are potted.

**Function modules**
**Digital inputs**  
**Digital outputs**
**Multifunctional**  
**Parameters free definable**
**Serial interface**
**Protection IP67**
**Cube67 DIO4 RS485 E 3xM12**

**Ordering data**
**Art.-No.**

approvals

**56760**

filed for UL

**Internal communication**

Module supply

via internal system connection

Status indicator

 $U_S$ : sensor supply and internal supply voltage (green = OK.);  $U_A$ : actuator supply (green = OK.)

Current usage

approx. 30 mA

**Configuration**

PIN 2

input/output/diagnostic

PIN 4

input/output

**Inputs**

Sensor supply

24 V DC (18...30.2 V), to EN61131-2,  $\leq$  200 mA per M12 female

Type

for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible

Status indicator

yellow LED per input

Input filter

1 ms

**Outputs**

Actuator supply

24 V DC (18...30.2 V), to EN61131-2, total max. 4 A (internal system connection)

Switching current per output

0.5 A short-circuit and overload protected

Lamp load

10 W

Max. switching frequency

resistive load 50 Hz, inductive load 5 Hz

Status indicator

output activated yellow LED; output short-circuit red LED, fault connection red LED

**RS485**

Type

RS485, galvanically separated, M12 female, 5-pole, difference signal

Transmission parameters

9600 Baud, half duplex, 8 bit, even parity, 1 Stopbit

**Diagnostic**

Under voltage sensor

 $U_S < 18$  V (red)

Under voltage actuator

 $U_A < 18$  V (red) (if parameterized as output)

Communication to bus module

 $U_S$  blinking green if no data exchange

Actuator short-circuit

PIN 2 and/or PIN 4 red LED per output

Sensor short-circuit

PIN 2 and/or PIN 4 red LED per input

Diagnostic to DESINA® (PIN 2)

PIN 2 diagnostic with red LED per M12 port

Actuator warning

PIN 2 and/or PIN 4 red LED per output

**General data**

Temperature range

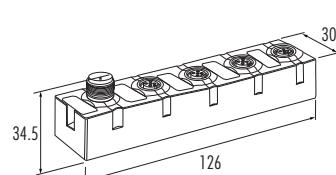
0...+ 55 °C (storage temperature - 20...+ 75 °C)

Mounting method

2-hole screw mounting

Dimension

H x W x D


**Notes**

Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.25 and 2.1.26. Connection cables can be found in chapter 1.4...  
 S7 function module for SEW MOVIMOT® via [www.murrelektronik.com](http://www.murrelektronik.com). All housings are potted.

# Cube67 - Modular I/O station

## Terminal modules

Digital inputs  
Digital outputs

Parameters free definable

## Ordering data

	Art.-No.	Art.-No.
approvals		approvals
filed for UL	<b>56681</b>	filed for UL

With additional common terminals

## Internal communication

Module supply via internal system connection

Status indicator U<sub>S</sub>: sensor supply and internal supply voltage (green = OK.); U<sub>A</sub>: actuator supply (green = OK.)

Current usage approx. 30 mA

## Configuration

Terminal row X 0 (8 channels)	input
Terminal row X 1 (8 channels)	input/output

## Inputs

Sensor supply	24 V DC (18...30.2 V), to EN61131-2, 8 x ≤ 200 mA
Type	for 3-wire sensors or mechanical switches, PNP, EN61131-2 compatible
Status indicator	yellow LED per input
Input filter	1 ms

## Outputs

Actuator supply	24 V DC (18...30.2 V), to EN61131-2, total max. 4 A (internal system connection)
Switching current per output	0.5 A short-circuit and overload protected
Lamp load	10 W
Max. switching frequency	resistive load 50 Hz, inductive load 5 Hz

Status indicator

output activated LED yellow; output short-circuit LED red, fault connection LED red

## Diagnostic

Under voltage sensor/system	U <sub>S</sub> < 18 V (red)
Under voltage actuator	U <sub>A</sub> < 18 V (red) (if parameterized as output)
Communication to bus module	U <sub>S</sub> blinking green if no data exchange

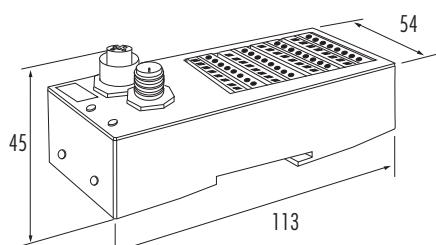
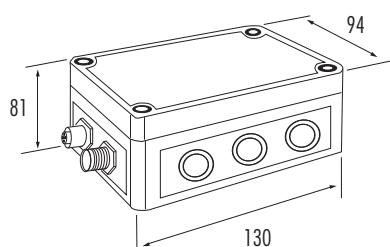
Actuator short-circuit

Actuator short-circuit	LED (red) per output
Sensor short-circuit	PIN 2 and/or PIN 4 red LED per input
Diagnostic to DESINA®	diagnostic with red LED per terminal (X 0)
Actuator warning	red LED per output

## General data

Protection	IP66	IP20
Temperature range	0...+ 55 °C (storage temperature - 20...+ 75 °C)	
Mounting method	screw mounting	DIN-rail mounting EN60715
Dimension H x W x D	81 x 130 x 94 mm	45 x 113 x 54 mm

## Dimension drawing



## Notes

Accessories, terminators and blind plugs see page 2.1.24. Connection diagrams and contact layout see page 2.1.27  
All housings are potted.

**Analog modules for  
Temperature converter**

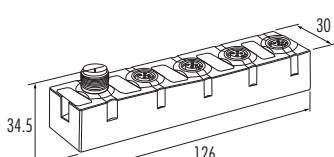
**Analog inputs**

**Protection IP67**

**Cube67 AI C 4xM12 RTD**  
Input module for PT100

**Cube67 AI C 4xM12 TH**  
Input module for thermo elements



Ordering data	Art.-No.	Art.-No.
approvals	approvals	
filed for UL	<b>56740</b>	filed for UL
<b>Internal communication</b>		
Module supply	via internal system connection	
Status indicator	U <sub>S</sub> : sensor supply and internal supply voltage (green = OK.); U <sub>A</sub> : actuator supply (green = OK.)	
Current usage	approx. 50 mA	
<b>Inputs</b>		
Connection technology	2-, 3-, 4-wire	2-wire
Number of channels	4	4
Accuracy (ambient temperature 0...50 °C)	≤ ± 0.5 %	≤ ± 0.5 %, cold junction combination plug
<b>Technical data</b>		
Sensor types	Pt 100, 200, 500, 1000, Ni 100, 120, 200, 500, 1000, R 0...3000 Ω	K, N, J, E, R
Conversion time	approx. 58 ms per channel	approx. 65 ms per channel
Data format	15 Bit + sign	
<b>Diagnostic</b>		
Under voltage sensor	U <sub>S</sub> < 18 V (red)	
Wire-break, upper-/low limit	red LED per channel	
<b>General data</b>		
Temperature range	0...+ 55 °C (storage temperature - 20...+ 75 °C)	
Mounting method	2-hole screw mounting	
Dimension	H x W x D	34.5 x 126 x 30 mm
<b>Dimension drawing</b>		
<b>Notes</b>	Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.26. Connection cables can be found in chapter 1.4... All housings are potted.	

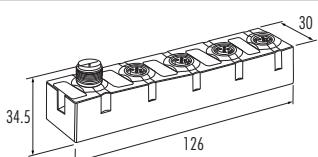
# Cube67 - Modular I/O station

**Analog modules for current and voltage**

**Protection IP67**



Cube67 AI4 C 4xM12 (I)	Cube67 AI4 C 4xM12 (U)	Cube67 AO4 C 4xM12 (I)	Cube67 AO4 C 4xM12 (U)
Input module Current	Input module Voltage	Output module Current	Output module Voltage

Ordering data	Art.-No.	Art.-No.	Art.-No.	Art.-No.
approvals		approvals	approvals	approvals
<b>Internal communication</b>				
Module supply	UL	56730	UL	56700
Status indicator			UL	56720
Current usage		approx. 50 mA		approx. 75 mA
Inputs/outputs				
Sensor supply	24 V DC (18...30.2 V), ≤ 200 mA		≤ 1.6 A per M12 female via actuator supply	
PIN 2	current input (+)	voltage input (+)	—	—
PIN 4	current input (−)	voltage input (−)	current output	voltage output
Voltage inputs				
Input resistor	—	approx. 1 MΩ, difference input	—	—
Input range	—	± 10 V DC, 0...10 V DC	—	—
Resolution	—	15 Bit + sign	—	—
Conversion time	—	approx. 2 ms per channel	—	—
Current inputs				
Load	approx. 300 Ohm, difference input	—	—	—
Input range	0...20 mA, 4...20 mA	—	—	—
Resolution	15 Bit	—	—	—
Conversion time	approx. 2 ms per channel	—	—	—
Current outputs				
Load	—	—	≤ 500 Ohm	—
Range	—	—	0...20 mA, 4...20 mA	—
Resolution	—	—	11 Bit	—
Conversion time	—	—	approx. 1 ms per channel	—
Voltage outputs				
Load	—	—	—	≥ 500 Ohm
Output range	—	—	—	± 10 V DC, 0...10 V DC
Resolution	—	—	—	11 Bit + sign
Conversion time	—	—	—	approx. 1 ms per channel
Diagnostic				
Under voltage sensor	U <sub>S</sub> < 18 V (red)	—	U <sub>A</sub> < 18 V (red)	
Under voltage actuator	—	—	U <sub>A</sub> < 18 V (red)	
Communication	U <sub>S</sub> blinking (green) if no data exchange			
Sensor short-circuit	red LED at M12 plug			
Overl./short-circuit/wire-break/upper/low limit	red LED per channel			
General data				
Temperature range	0...+ 55 °C (storage temperature -20...+ 75 °C)			
Mounting method	2-hole screw mounting			
Dimension H x W x D	34.5 x 126 x 30 mm			
Dimension drawing				
				
Notes	Accessories, terminators and blind plugs see page 2.1.24. Contact layout see page 2.1.26. Connection cables can be found in chapter 1.4... All housings are potted.			

**Power distributor**

**Cube67 PD 7/8"**

**Protection IP67**



**Ordering data**

**Art.-No.**

approvals

**56955**

filed for UL

**Voltage input**

Nominal voltage 24 V DC (18...30.2 V), to EN61131-2

Connection technology 7/8" male, 5-pole

Current load max. 9 A

**Voltage output**

Number 4

Connection technology M12 female, 6-pole

Current load max. 4 A

Short-circuit protection electronic

**Diagnostic**

Supply voltage green LED at M12 plug

Short-circuit at output red LED at M12 plug

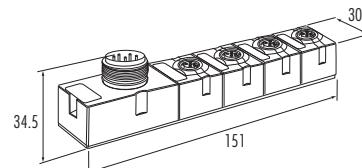
**General data**

Temperature range 0...+ 55 °C (storage temperature - 20...+ 75 °C)

Mounting method 2-hole screw mounting

Dimension H x W x D 34.5 x 151 x 30 mm

**Dimension drawing**



**Notes**

Accessories, terminators and blind plugs see page 2.1.24. Connection cables can be found in chapter 1.4...  
All housings are potted.

# Cube67 - Modular I/O station

Internal system connection

Protection IP65

Cube67

**Cube67 FSC Pin M12**



**Cube67 FSC Socket M12 Mount**



**Cube67 FSC Socket M12**



**Ordering data**

**Art.-No.**

**56947**

**Art.-No.**

**56948**

**Art.-No.**

**56949**

**Technical data**

Nominal voltage	24 V DC		
Nominal current	4 A		
Connection	female 6-pole M12, Han-Brid® 6-pole		
Insertion cycles	≥ 500		
<b>General data</b>			
Temperature range	- 40...+85 °C		
Mounting	—	flange, hole spacing 30 mm, drill-scale 3.3 mm	—
Dimension	H x W x D	74 x 33.5 x 28.5 mm	80.5 x 40 x 40 mm
Weight	114 g	140 g	122 g
Housing	zinc pressure diecasting		

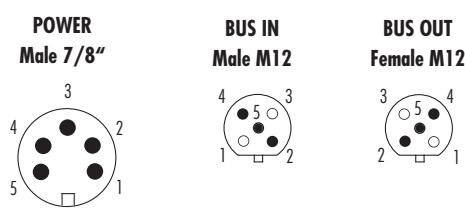
**Notes**

# Cube67 - Modular I/O station

Blind plugs	Blind plug M12 x 1 Cube67 BP Blind plug M8 x 1	set 4 pieces set 4 pieces	Art.-No. <b>56952</b> <b>3858627</b>
			
	<b>Diagnostic blind plug M12 x 1</b>	set 1 piece	<b>7000-13481-0000000</b>
	<b>Blind cap M12 Cube67 BP</b> for internal system connection	set 4 pieces	<b>56951</b>
Other	<b>Label plates</b>	set 20 pieces	Art.-No. <b>55318</b>
Notes	Further system accessories and configuration datas on request. Up-to-date manuals can be downloaded under <a href="http://www.murrelektronik.com">www.murrelektronik.com</a>		

# Cube67 - Modular I/O station

## Contact layout for bus nodes Cube67 BN-P



PIN 1: GND  
PIN 2: GND  
PIN 3: PE  
PIN 4: sensor supply  
PIN 5: actuator supply

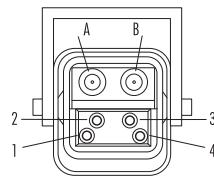
PIN 1: 5 V  
PIN 2: A-wire (green)  
PIN 3: 0 V  
PIN 4: B-wire (red)  
PIN 5: shield

Top view of module

Connection: Shielded

## Contact layout for bus nodes Cube67 BN-P ECOFAST®

### Male/Female

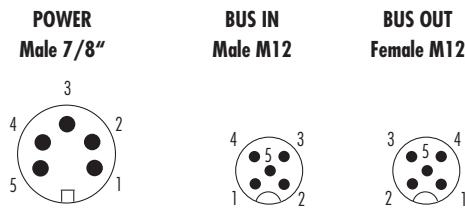


Data A: CU  
Data B: CU  
PIN 1: 24 V equal channels supply not switched ( $U_{ns}$ )  
PIN 2: GND  
PIN 3: GND  
PIN 4: 24 V unequal channels supply switched ( $U_s$ )

Top view of module. ECOFAST® is a registered trademark of Siemens

## Contact layout for bus nodes Cube67 BN-DN

DeviceNet



PIN 1: GND  
PIN 2: GND  
PIN 3: PE  
PIN 4: sensor supply  
PIN 5: actuator supply

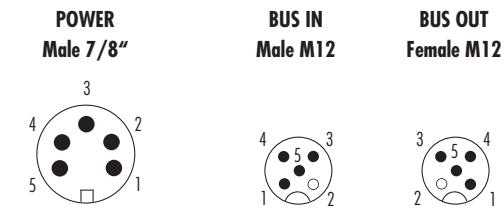
PIN 1: shield  
PIN 2: V+  
PIN 3: V-  
PIN 4: CAN\_H  
PIN 5: CAN\_L

Connection: Shielded

Top view of module

## Contact layout for bus nodes Cube67 BN-C

CANopen



PIN 1: GND  
PIN 2: GND  
PIN 3: PE  
PIN 4: sensor supply  
PIN 5: actuator supply

PIN 1: shield  
PIN 2: N.C.  
PIN 3: GND  
PIN 4: CAN\_H  
PIN 5: CAN\_L

Top view of module

## Contact layout for Cube67 digital I/O modules

### digital inputs

Female M12



1: sensor supply +  
2: input 2/diagnostic  
3: 0 V  
4: input 1  
5: PE

### digital inputs

Female M8



1: sensor supply +  
3: 0 V  
4: input

### multifunctional plug

Female M12



1: sensor supply +  
2: input 2/output 2/diagnostic  
3: 0 V  
4: input 1/output 1  
5: PE

### multifunctional plug

Female M8



1: sensor supply +  
3: 0 V  
4: input/output

## Contact layout for Cube67 analog modules

Plug for  
PT100/resistance measuring

**Female M12**



- 1: current source
- 2: input
- 3: 0 V
- 4: input
- 5: N.C.

Plug for thermo elements

**Female M12**



- 1: compensation +
- 2: thermo element +
- 3: compensation -
- 4: thermo element -
- 5: N.C.

Plug for analog input

**Female M12**



- 1: supply voltage +
- 2: analog +
- 3: 0 V
- 4: analog -
- 5: N.C.

Plug for analog output

**Female M12**



- 1: + 24 V/1.6 A
- 2: N.C.
- 3: 0 V
- 4: output
- 5: N.C.

## Contact layout for Cube67 function modules

Plug for counter input

**Female M12**



- 1: + 24 V
- 2: up/down 1
- 3: GND
- 4: counter Input
- 5: N.C.

Plug for counter output

**Female M12**



- 1: + 24 V
- 2: gate 1
- 3: GND
- 4: digital OUT 1
- 5: N.C.

Plug for logic input

**Female M12**



- 1: + 24 V
- 2: input 1
- 3: 0 V
- 4: input 2
- 5: PE

Plug for logic output

**Female M12**



- 1: + 24 V
- 2: output 1
- 3: 0 V
- 4: output 2
- 5: PE

RS485

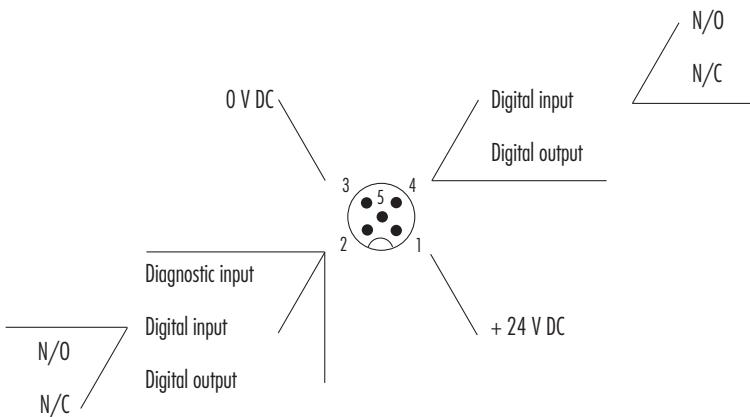
**Female M12**



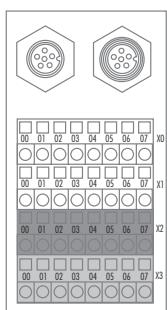
- 1: + 24 V
- 2: RS -
- 3: 0 V
- 4: RS +
- 5: PE

# Cube67 - Modular I/O station

## Possible parameterizations multi functional I/Os



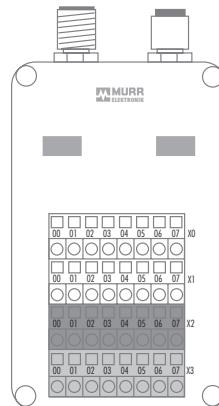
Terminal plan... for Cube67 TB rail



Terminal layout

X0: DI 00...07  
X1: DI/D0 00...07  
X2: + 24 V DC  
X3: 0 V

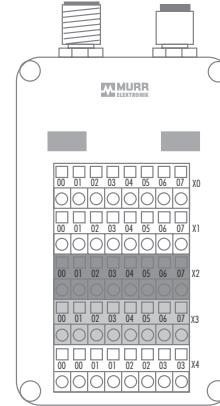
... for Cube67 TB box



Terminal layout

X0: DI 00...07  
X1: DI/D0 00...07  
X2: + 24 V DC  
X3: 0 V

... for Cube67 TB box PK



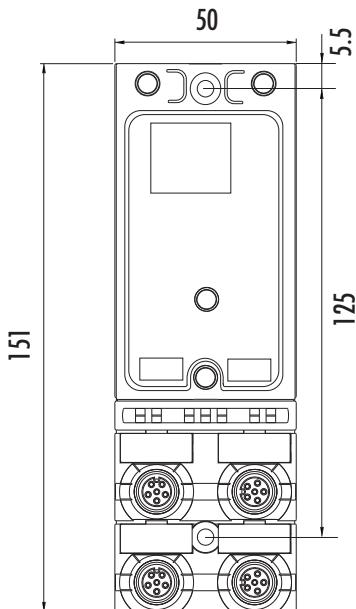
Terminal layout

X0: DI 00...07  
X1: DI/D0 00...07  
X2: + 24 V DC  
X3: 0 V  
X4: 00\_00 01\_01 02\_02 03\_03

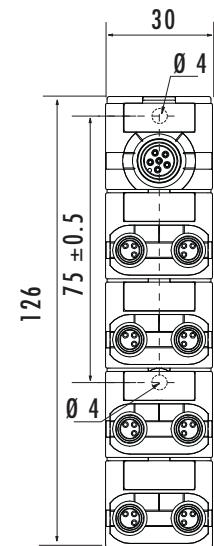
# Cube67 - Modular I/O station

## Drill plans for Cube67 modules

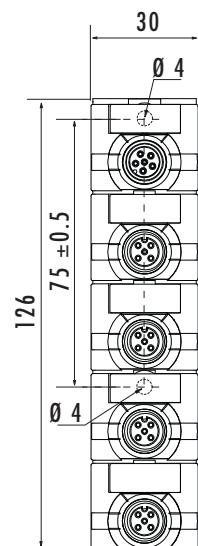
Cube67 bus nodes



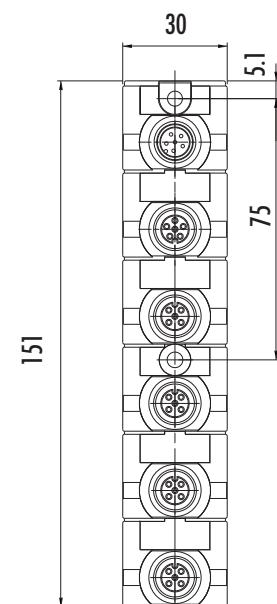
Cube67 M8 modules



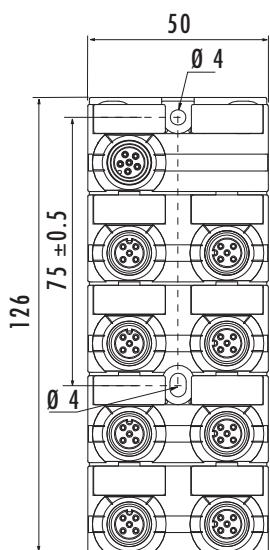
Cube67 M12 modules, 4-way



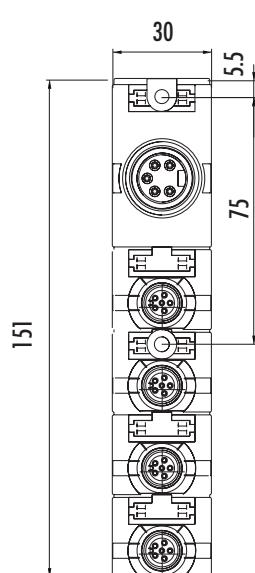
Cube67 M12 expansion module  
Cube67 M8 expansion module



Cube67 M12 modules, 8-way



Cube67 power distributor



Cube67 TB box

